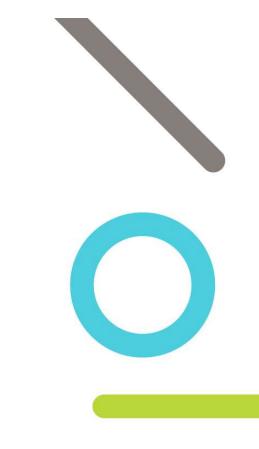


May 3, 2023 | 9:00 am ET









Forward-Looking Statements

This presentation contains forward-looking statements within the meaning of Section 27A of the Securities Act of 1933, as amended and Section 21E of the Securities Exchange Act of 1934, as amended. Ashland has identified some of these forward-looking statements with words such as "anticipates," "believes," "expects," "estimates," "is likely," "predicts," "projects," "forecasts," "objectives," "may," "will," "should," "plans" and "intends" and the negative of these words or other comparable terminology. Ashland may from time to time make forward-looking statements in its annual reports, quarterly reports and other filings with the U.S. Securities and Exchange Commission (SEC), news releases and other written and oral communications. These forward-looking statements are based on Ashland's expectations and assumptions, as of the date such statements are made, regarding Ashland's future operating performance, financial condition, as well as the economy and other future events or circumstances. These statements include but may not be limited to Ashland's expectations regarding its ability to drive sales and earnings growth and effectively manage cost.

Ashland's expectations and assumptions include, without limitation, internal forecasts and analyses of current and future market conditions and trends, management plans and strategies, operating efficiencies and economic conditions (such as prices, supply and demand, cost of raw materials, and the ability to recover raw-material cost increases through price increases), and risks and uncertainties associated with the following: the impact of acquisitions and/or divestitures Ashland has made or may make (including the possibility that Ashland may not realize the anticipated benefits from such transactions); Ashland's substantial indebtedness (including the possibility that such indebtedness and related restrictive covenants may adversely affect Ashland's future cash flows, results of operations, financial condition and its ability to repay debt); severe weather, natural disasters, public-health crises, cyber events and legal proceedings and claims (including product recalls, environmental and asbestos matters); the effects of the COVID-19 pandemic, and the ongoing Ukraine-Russia conflict, on the geographies in which we operate, the end markets we serve and on our supply chain and customers, and without limitation, risks and uncertainties affecting Ashland that are described in Ashland's most recent Form 10-K (including Item 1A Risk Factors) filed with the SEC, which is available on Ashland's website at http://investor.ashland.com or on the SEC's website at http://www.sec.gov. Various risks and uncertainties may cause actual results to differ materially from those stated, projected or implied by any forward-looking statements. Ashland believes its expectations and assumptions are reasonable, but there can be no assurance that the expectations reflected herein will be achieved. Unless legally required, Ashland undertakes no obligation to update any forward-looking statements made in this presentation whether as a result of new information, future events or otherwise.

Regulation G: Adjusted Results

The information presented herein regarding certain unaudited adjusted results does not conform to generally accepted accounting principles in the United States (U.S. GAAP) and should not be construed as an alternative to the reported results determined in accordance with U.S. GAAP. Ashland has included this non-GAAP information to assist in understanding the operating performance of the company and its reportable segments. The non-GAAP information provided may not be consistent with the methodologies used by other companies. All non-GAAP information has been reconciled with reported U.S. GAAP results under Appendix B: Non-GAAP Reconciliation of this presentation.



agenda

- Q2 performance summary
- Q2 financial results
- outlook
- closing comments
- o Q&A









Q2 results consistent with expectations







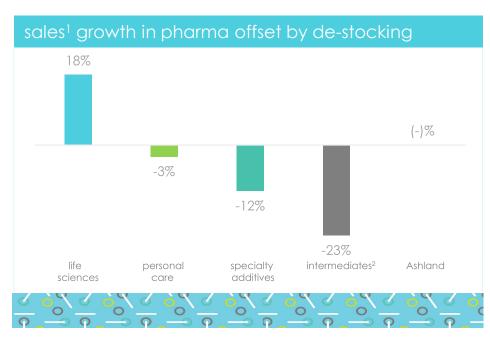


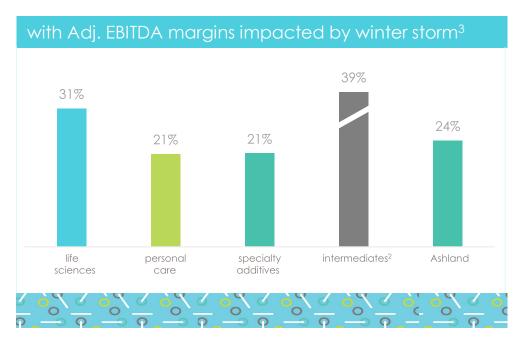




² Unless otherwise noted, earnings are reported on a diluted-share basis and exclude amortization expense.

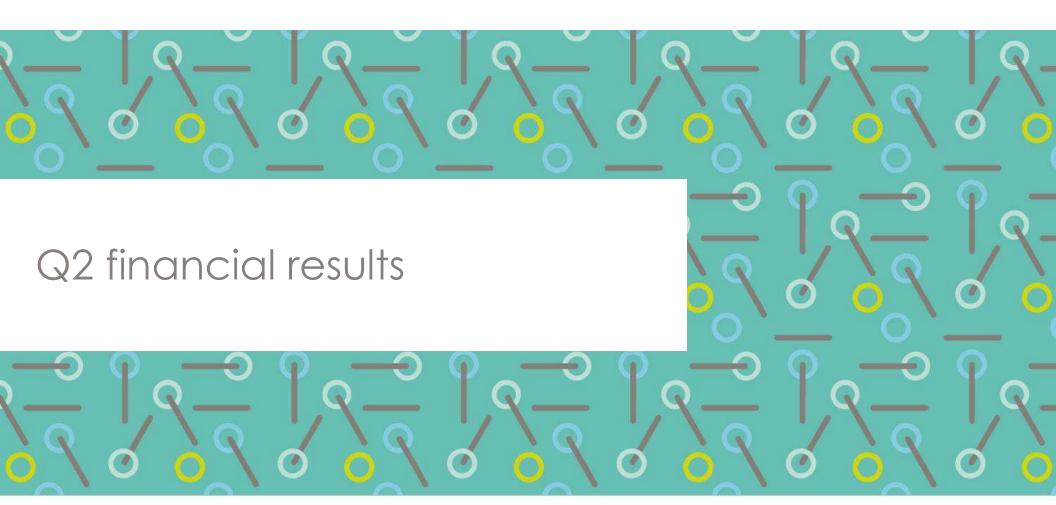
continued inflation recovery & de-stocking





- 1 Comparisons versus prior-year quarter.
- 2 Merchant sales represents ~70% of Intermediates.
- 3 \$13 million of costs related to the December 2022 winter storm.







fiscal-second quarter adjusted results¹

operating results summary

Ashland										
(\$US in millions, except percentages)	Q2 FY23	Q2 FY22	change							
sales	\$603	\$604	(-) %							
gross profit margin	32.7 %	36.4 %	(370) bps							
SG&A / R&D costs / intangible amortization	\$110	\$119	(8) %							
operating income	\$87	\$101	(14) %							
EBITDA	\$145	\$163	(11) %							
EBITDA margin	24.0 %	27.0 %	(300) bps							
EPS (excluding acquisition amortization) ²	\$1.43	\$1.50	(5) %							
ongoing free cash flow ³	\$37	(\$5)	NM							

All figures are presented on an adjusted basis except Sales. Appendix B reconciles adjusted amounts to amounts reported under GAAP, including reconciliations of net income to EBITDA and adjusted EBITDA, operating income to adjusted operating income, income from continuing operations to adjusted income from continuing operations, diluted earnings per share to adjusted diluted earnings per share and adjusted diluted earnings per share, excluding amortization expense.



² Unless otherwise noted, earnings are reported on a diluted-share basis.

Ongoing free cash flow defined as total cash flow provided by operating activities, less adjustments to property, plant and equipment and excluding any inflows or outflows related to U.S. Accounts Receivable Sales Program, restructuring-related payments and environmental and related litigation payments.

life sciences

highlights

- o strong pharma demand
- o favorable product mix
- disciplined cost recovery through pricing
- continued margin expansion
- \$5 million winter storm impact
- o unfavorable FX
 negatively impacted
 sales by 2 percent and
 EBITDA by 7 percent

adjusted results summary ¹			
(\$US in millions, except percentages)	Q2 FY23	Q2 FY22	change
sales	\$240	\$204	+18%
gross profit	\$89	\$73	+22 %
gross profit margin	37.1 %	35.8 %	+130 bps
operating income	\$58	\$43	+35 %
EBITDA	\$75	\$58	+29 %
EBITDA margin	31.3 %	28.4 %	+290 bps



ashland. Ashland away washiiy alture integrity profitability. Ashland away washiin alture integrity profitability.



All figures are presented on an adjusted basis except Sales. Appendix B reconciles adjusted amounts to amounts reported under GAAP, including reconciliations of net income to EBITDA and adjusted EBITDA, operating income to adjusted operating income.

personal care

highlights

- o continued cost recovery through pricing
- o continued customer de-stocking
- \$6 million winter storm impact
- o unfavorable FX
 negatively impacted
 sales by 2 percent and
 EBITDA by 4 percent

adjusted results summary ¹			
(\$US in millions, except percentages)	Q2 FY23	Q2 FY22	change
sales	\$167	\$172	(3) %
gross profit	\$52	\$67	(22) %
gross profit margin	31.1 %	39.0 %	(790) bps
operating income	\$14	\$28	(50) %
EBITDA	\$35	\$49	(29) %
EBITDA margin	21.0 %	28.5 %	(750) bps



All figures are presented on an adjusted basis except Sales. Appendix B reconciles adjusted amounts to amounts reported under GAAP, including reconciliations of net income to EBITDA and adjusted EBITDA, operating income to adjusted operating income.





specialty additives

highlights

- o disciplined cost recovery through pricing
- o continued customer de-stocking
- higher energy costs
- 5 \$1 million cost impact from winter storm
- o unfavorable FX
 negatively impacted
 sales by 2 percent and
 EBITDA by 2 percent

adjusted results summary ¹			
(\$US in millions, except percentages)	Q2 FY23	Q2 FY22	change
sales	\$161	\$182	(12) %
gross profit	\$37	\$51	(27) %
gross profit margin	23.0 %	28.0 %	(500) bps
operating income	\$15	\$26	(42) %
EBITDA	\$34	\$48	(29) %
EBITDA margin	21.1 %	26.4 %	(530) bps



All figures are presented on an adjusted basis except Sales. Appendix B reconciles adjusted amounts to amounts reported under GAAP, including reconciliations of net income to EBITDA and adjusted EBITDA, operating income to adjusted operating income.





intermediates

highlights

- merchant: consistent pricing with lower volumes
- captive: lower pricing with higher volumes
- \$2 million cost impact from winter storm at Lima, OH facility

adjusted results summary ¹			
(\$US in millions, except percentages)	Q2 FY23	Q2 FY22	change
sales	\$51	\$66	(23) %
gross profit	\$19	\$29	(34) %
gross profit margin	37.3 %	43.9 %	(660) bps
operating income	\$17	\$27	(37) %
EBITDA	\$20	\$30	(33) %
EBITDA margin	39.2 %	45.5 %	(630) bps







All figures are presented on an adjusted basis except Sales. Appendix B reconciles adjusted amounts to amounts reported under GAAP, including reconciliations of net income to EBITDA and adjusted EBITDA, operating income to adjusted operating income.

strong balance sheet

strong financial position with increased flexibility

new share repurchases under \$500 million evergreen share repurchase authorization

- o initiated two Rule 10b5-1 trading plan agreements during the quarter totaling \$200 million
- o repurchased 1.5 million shares during the March quarter and an additional ~500 thousand shares in early April
- o \$300 million remains under the current evergreen repurchase authorization

strong balance sheet¹

- cash and liquidity available of ~\$1.1 billion
- o net debt² of \$929 million
- o net leverage³ of 1.6x
- o no long-term debt maturities for the next four years

other long-term capital allocation priorities

- o \$150 \$200 million growth capital investment over next 3 years
- increased flexibility to pursue future M&A strategy

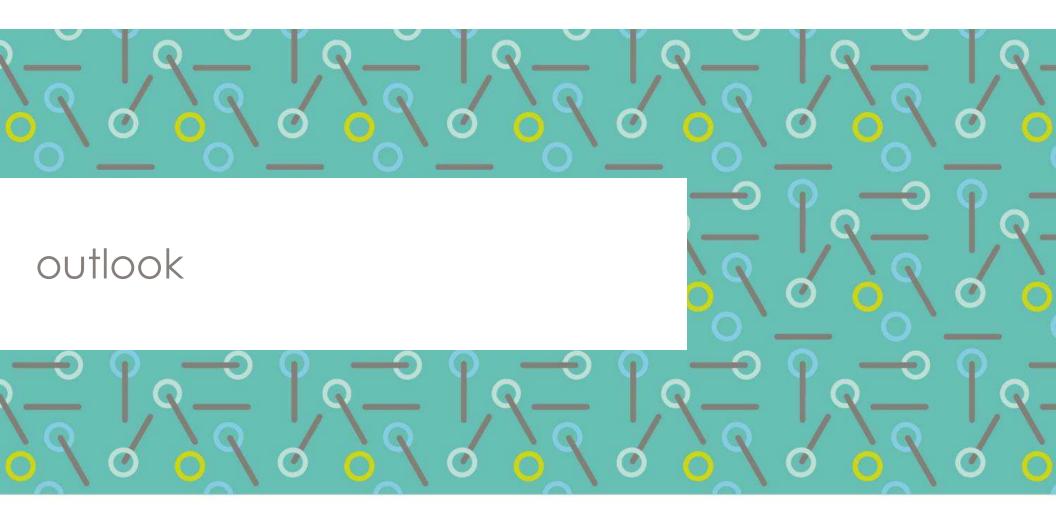
enhanced balance sheet strength and flexibility



2 Net debt = total debt less cash.

3 Net leverage = net debt / last-twelve-month Adjusted EBITDA.







updated outlook

reducing full-year outlook for sales and earnings

forward looking insights

- tailwind from inflation-recovery actions
- o pharma demand remains strong
- customer de-stocking in Personal Care and Specialty Additives persisted through April
- inventory control actions initiated in April; expect ~\$20 million of related costs in second half of fiscal year
- global demand trends will drive potential further action
- end-market resilience consistent with historical trends
- rebalancing of Q3 & Q4 turnarounds

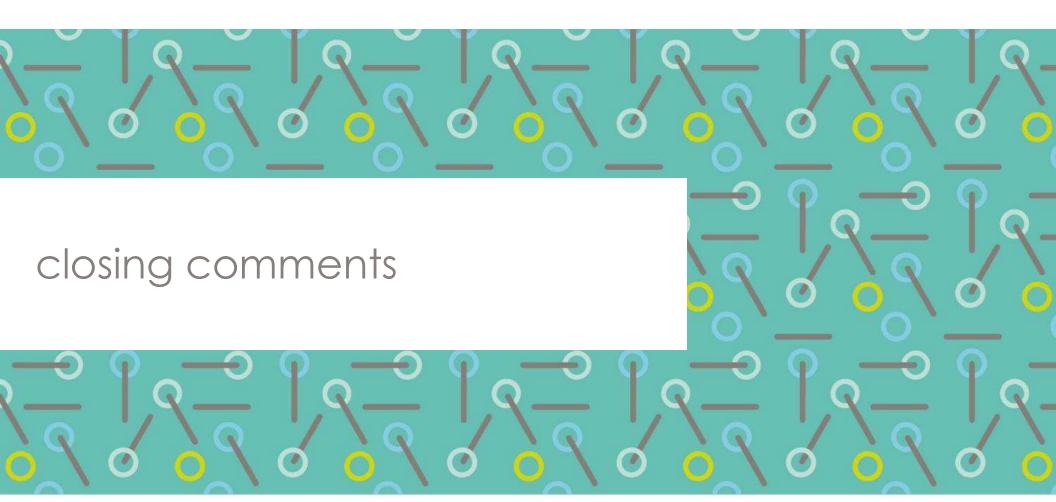
risks (+/-)

- global recession impact on consumer demand
- extended customer de-stocking in specific segments or regions
- potential need for added inventorycontrol actions impacting absorption
- inflationary cost trends return
- o price vs. cost balance
- o growth in China following re-opening
- o escalation of Russia/Ukraine war

sales \$2.3 – \$2.4 billion adjusted EBITDA \$580 – \$610 million

agile, disciplined, focused on what we can control







Ashland

focused additives and specialty ingredients company

- o flexible, agile
- o consistent execution
- solid growth
- high margins
- o strong free cash flow



leadership positions in high-quality markets and with exciting profitable growth opportunities



strong technology, commercial and operations capabilities



global infrastructure



compelling growth platforms with scale and sustainable competitive advantage



strong financial performance and cash flow generation



experienced management team with proven track record and execution discipline



ESG is embedded in our strategy and operating plans











adjusted results summary¹

(\$US in millions, except percentages and per share data)	Q2 FY23	Q2 FY22	change
sales	\$603	\$604	(-) %
gross profit	\$197	\$220	(10) %
gross profit margin	32.7 %	36.4 %	(370) bps
SG&A / R&D costs / intangible amort.	\$110	\$119	(8) %
operating income	\$87	\$101	(14) %
depreciation & amortization	\$60	\$61	(2) %
EBITDA	\$145	\$163	(11) %
EBITDA margin	24.0 %	27.0 %	(300) bps
net interest and other expense	\$10	\$15	(33) %
effective tax rate	21 %	23 %	(200) bps
income from continuing operations	\$59	\$67	(12) %
income from continuing operations (excluding intangible amortization)	\$78	\$86	(9) %
diluted share count (million shares)	55	57	(4) %
EPS (excluding intangible amortization)	\$1.43	\$1.50	(5) %

¹ All figures are presented on an adjusted basis except Sales and Diluted share count (million shares). Appendix B reconciles adjusted amounts to amounts reported under GAAP, including reconciliations of net income to EBITDA and adjusted EBITDA, operating income to adjusted operating income, income from continuing operations to adjusted income from continuing operations, diluted earnings per share to adjusted diluted earnings per share and adjusted diluted earnings per share, excluding amortization expense.



Q2 business unit consolidation¹

(\$US in millions, except percentages)	life sciences	personal care	specialty additives	Intermediates	intercompany eliminations ²	unallocated and other ³	Ashland	
sales	\$240	\$167	\$161	\$51	(\$16)	-	\$603	
gross profit	\$89	\$52	\$37	\$19	-	-	\$197	
gross profit margin	37.1 %	31.1 %	23.0 %	37.3 %	-	-	32.7 %	
EBITDA	\$75	\$35	\$34	\$20	-	(\$19)	\$145	
EBITDA margin	31.3 %	21.0 %	21.1 %	39.2 %	-	-	24.0 %	

¹ All figures are presented on an adjusted basis except Sales. Appendix B reconciles adjusted amounts to amounts reported under GAAP, including reconciliations of net income to EBITDA and adjusted EBITDA, operating income to adjusted operating income, income from continuing operations to adjusted income from continuing operations and diluted earnings per share to adjusted diluted earnings per share.



² Intercompany sales from intermediates to all other segments recorded at market pricing and are eliminated in consolidation.

³ Unallocated and other includes legacy costs plus corporate governance (finance, legal, executive, etc.).

liquidity and net debt

(\$US in millions)	expiration	interest rate	Moody's rating	S&P rating	3/31/23 balance	
cash					\$399	
revolver and A/R facilities availability					690	
cash, A/R and revolver availability ¹					\$1,089	
US A/R sales program ¹					-	
debt						
2.00% notes (EUR)	Jan. 2028	2.000%	Bal	BB+	\$545	
3.375% notes	Sept. 2031	3.375%	Ba1	BB+	450	
6.875% notes	May 2043	6.875%	Bal	BB+	282	
European A/R securitization	July 2023	CP+70	-	-	-	
revolving credit facility ²	July 2027	Term SOFR+125	-	-	-	
6.50% junior subordinated notes	Jun. 2029	6.500%	B1	BB+	62	
other ³		-	-	-	(11)	
total debt			Ba1/stable	BB+/stable	\$1,328	
cash					(399)	
net debt					\$929	

Total liquidity of \$1,089 million from all sources.



Term SOFR benchmark rate to include 10 bps credit adjustment spread on USD 1-, 3-, and 6-month borrowings.
 Includes \$14 million of debt issuance cost discounts as of March 31, 2023.



1 Although Ashland provides forward looking guidance for adjusted EBITDA in this presentation, Ashland is not reaffirming or providing forward-looking guidance for U.S. GAAP reported financial measures or a reconciliation of forward-looking non-GAAP financial measures to the most directly comparable U.S. GAAP measure because it is unable to predict with reasonable certainty the ultimate outcome of certain significant items without unreasonable effort.



Ashland Inc. and Consolidated Subsidiaries Reconciliation of Non-GAAP Data for 12 Months Ended March 31, 2023

(\$ millions, except percentages)

Sales ¹	Q2 23	Q1 23	Q4 22	Q3 22	Total		Q2 22
Life Sciences	\$ 240	\$ 207	\$ 213	\$ 228	\$ 888	\$	204
Personal Care	167	138	188	172	665		172
Specialty Additives	161	143	187	194	685		182
Intermediates	51	54	64	73	242		66
Less: Intercompany Eliminations	(16)	(17)	(21)	(23)	(77)		(20)
Total	\$ 603	\$ 525	\$ 631	\$ 644	\$ 2,403	\$	604

Adjusted

						EBITDA	
Adjusted EBITDA ¹	Q2 23	Q1 23	Q4 22	Q3 22	Total	Margin	 Q2 22
Life Sciences	\$ 75	\$ 52	\$ 57	\$ 67	\$ 251	28.3%	\$ 58
Personal Care	35	32	56	45	168	25.3%	49
Specialty Additives	34	23	43	56	156	22.8%	48
Intermediates	20	23	17	34	94	38.8%	30
Unallocated	(19)	(22)	(26)	(28)	(95)		(22)
Total	\$ 145	\$ 108	\$ 147	\$ 174	\$ 574	23.9%	\$ 163



Segment Components of Key Items for Applicable Income Statement Captions In millions - preliminary and unaudited)

10	* 1	1.0	١
14	mil	lions	١
IΨ	1 1 111	110113	1

(4 1111110113)	Three Months Ended March 31, 2023											
	Life So	ciences	Personal Care			cialty ditives	Intermediates		Unallocated & Other		Total	
OPERATING INCOME (LOSS) Operating key items: Environmental reserve adjustments All other operating income (loss) Operating income (loss)	\$	- 58 58	\$	- 14 14	\$	- 15 15	\$	- 17 17	\$	(4) (17) (21)	\$	(4) 87 83
NET INTEREST AND OTHER EXPENSE (INCOME) Key items All other net interest and other expense										(20) 10 (10)		(20) 10 (10)
OTHER NET PERIODIC BENEFIT LOSS										(2)		(2)
INCOME TAX EXPENSE (BENEFIT) Tax effect of key items (a) Tax specific key items (b) All other income tax expense										3 (20) 16		3 (20) 16
INCOME (LOSS) FROM CONTINUING OPERATIONS	\$	58	\$	14	\$	15	\$	17	\$	(12)	\$	92

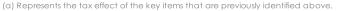


⁽b) Represents key items resulting from tax specific financial transactions, tax law changes or other matters that fall within the definition of tax specific key items. See Slides 31 and 32 for additional information.



Segment Components of Key Items for Applicable Income Statement Captions In millions - preliminary and unaudited)

(\$ poillians)	Three Months Ended March 31, 2022											
(\$ millions)	life C	oion.oo		sonal		ecialty	luo tro vio	o a ali arta a		located		T o tool
OPERATING INCOME (LOCC)	LITE 3	ciences		Care	Ad	ditives	Intern	nediates	<u>&</u>	Other		Total
OPERATING INCOME (LOSS)												
Operating key items:										(-)		(=)
Environmental reserve adjustments	\$	-	\$	-	\$	-	\$	-	\$	(7)	\$	(7)
Restructuring, separation and other costs		-		-		-		-		(1)		(1)
Income on acquisitions and divestitures, net		-		-		-		-		7		7
All other operating income (loss)		43		28		26		27		(23)		101
Operating income (loss)		43		28		26		27		(24)		100
NET INTEREST AND OTHER EXPENSE (INCOME)												
Key items										28		28
All other net interest and other expense										15		15
'										43	-	43
OTHER NET PERIODIC BENEFIT INCOME										1		1
INCOME TAX EXPENSE (BENEFIT)												
Tax effect of key items (a)										(4)		(4)
, , ,										(6)		(6)
Tax specific key items (b)										6		6
All other income tax expense (benefit)										20		20
INCOME (LOCC) FROM CONTINUING ORES ATIONS	<u></u>	10	_	0.0		0 1	<u></u>	07	<u></u>	20	Φ.	20
INCOME (LOSS) FROM CONTINUING OPERATIONS	\$	43	\$	28	\$	26	\$	27	\$	(86)	\$	38



⁽b) Represents key items resulting from tax specific financial transactions, tax law changes or other matters that fall within the definition of tax specific key items. See Slides 31 and 32 for additional information.



Reconciliation of Non-GAAP Data – Free Cash Flow and Adjusted Operating Income for the 3 and 6 Months Ended March 31, 2023 and 2022

nillions)	Т	Three months ended Six months end March 31 March 31			Six months ended March 31		led	
Free cash flows	2023		2022		2023		- 2	2022
Total cash flows provided (used) by operating activities from continuing							_	
operations	\$	56	\$	16	\$	27	\$	31
Adjustments:								
Additions to property, plant and equipment		(35)		(22)		(58)		(37)
Free cash flows	\$	21	\$	(6)	\$	(31)	\$	(6)
Cash outflows from U.S. Accounts Receivable Sales Program (a)		3		(15)		22		(5)
Restructuring-related payments (b)		-		1		1		5
Environmental and related litigation payments (c)		13		15		24		28
Ongoing free cash flow	\$	37	\$	(5)	\$	16	\$	22
Net Income		91		786		132		834
Adjusted EBITDA (d)	\$	145	\$	163	\$	253	\$	269
Operating cash flow conversion (e)		62%		2%		20%		4%
Ongoing free cash flow conversion (f)		26%		-3%		6%		8%

- (a) Represents activity associated with the U.S. Accounts Receivable Sales Program impacting each period presented.
- (b) Restructuring payments incurred during each period presented.
- (c) Represents cash outflows associated with environmental and related litigation payments which will be reimbursed by the Environmental tru:
- (d) See Adjusted EBITDA reconciliation.
- (e) Operating cash flow conversion is defined as Cash flows provided by operating activities from continuing operations divided by Net Incon
- (f) Ongoing free cash flow conversion is defined as Ongoing free cash flow divided by Adjusted EBITDA

	Three months ended March 31					Six months ended March 31				
Adjusted operating income	2023 2022 2023		2023		-	2022				
Operating income (as reported)	\$	83	\$	100	\$	120	\$	142		
Key items, before tax:										
Restructuring, separation and other costs		-		1		1		2		
Environmental reserve adjustments		4		7		12		10		
Income on acquisitions and divestitures, net		-		(7)		-		(7)		
Asset impairments		-		-		4		-		
Adjusted operating income (non-GAAP)	\$	87	\$	101	\$	137	\$	147		



Ashland Inc.

Reconciliation of Non-GAAP Data – Adjusted EBITDA for 3 Months Ended March 31, 2023 and 2022

(\$ millions)

		ch 31		
Adjusted EBITDA - Ashland Inc.	2	023	4	2022
Net income	\$	91	\$	786
Income tax expense (benefit)		(1)		20
Net interest and other expense (income)		(10)		43
Depreciation and amortization		60		61
EBITDA		140		910
(Income) loss from discontinued operations (net of taxes)		1		(748)
Operating key items (see Slides 25 and 26)		4		1
Adjusted EBITDA	\$	145	\$	163



Three months ended

Ashland Inc. Reconciliation of Non-GAAP Data – Adjusted EBITDA for 3 Months Ended March 31, 2023 and 2022

\$ millions)	Th		onths ended arch 31			
		2023	2	2022		
EBITDA - Life Sciences						
Operating income	\$	58	\$	43		
Add:						
Depreciation and amortization		17		15		
EBITDA	\$	75	\$	58		
EBITDA - Personal Care						
Operating income	\$	14	\$	28		
Add:						
Depreciation and amortization		21		21		
EBITDA	\$	35	\$	49		



Specialties Additives and Intermediates Reconciliation of Non-GAAP Data – Adjusted EBITDA for 3 Months Ended March 31, 2023 and 2022

(\$ millions)			onths ended rch 31			
	2023		202	22		
EBITDA - Specialty Additives						
Operating income	\$	15	\$	26		
Add:						
Depreciation and amortization		19_		22		
EBITDA	\$ 3	34	\$	48		
EBITDA - Intermediates						
Operating income	\$	17	\$	27		
Add:						
Depreciation and amortization		3		3		
EBITDA	\$ 2	20_	\$	30		



Reconciliation of Non-GAAP Data – Adjusted Income from Continuing Operations

for the 3 and 6 Months Ended March 31, 2023 and 2022

	ın	ree mor	nths er	nded	Six months ended					
		Mar	ch 31		March 31					
S millions)		2023		2022		2023		022		
Income from continuing operations (as reported)	\$	92	\$	38	\$	134	\$	70		
Key items, before tax:										
Restructuring, separation and other costs		-		1		1		2		
Unrealized (gains) losses on securities		(20)		28		(41)		24		
Environmental reserve adjustments		4		7		12		10		
Gain on acquisitions and divestitures		-		(7)		-		(7)		
Asset impairments		-	_	-		4				
Key items, before tax		(16)		29		(24)		29		
Tax effect of key items (a)		3		(6)		5		(6)		
Key items, after tax		(13)		23		(19)		23		
Tax specific key items:										
Restructuring and separation activity		-		10		-		10		
Valuation allowance		-		(4)		-		(4)		
Uncertain tax positions		(20)		-		(20)		_		
Tax specific key items (b)		(20)		6		(20)		6		
Total key items		(33)		29		(39)		29		
Adjusted income from continuing operations (non-GAAP)	\$	59	\$	67	\$	95	\$	99		
Amortization expense adjustment (net of tax) (c)		19		19		37		38		
Adjusted income from continuing operations (non-GAAP) excluding intangibles amortization expense	\$	78	\$	86	\$	132	\$	137		

⁽a) Represents the tax effect of the key items that are previously identified above

-Uncertain tax positions: includes the impact from settlement of certain tax positions within various tax authorities.

(c) Amoritization expense adjustment (net of tax) tax rates were 20% for the three and six months ended March 31, 2023 and 2022.



⁽b) Represents key items resulting from tax-specific financial transactions, tax law changes or other matters that fall within the definition of tax-specific key items. These tax-specific key items included the following:

⁻Restructuring and separation activity: inloudes the impact from company-wide restructuring activities. These adjustments related to various tax impacts including state tax costs, foreign tax costs and other tax account adjustments

Reconciliation of Non-GAAP Data – Adjusted Diluted EPS from Continuing Operations

for the 3 and 6 Months Ended March 31, 2023 and 2022	Tł	nree mor Mar	nths e		Six months endec March 31				
		2023	2022		2023			2022	
Diluted EPS from continuing operations (as reported)	\$	1.68	\$	0.66	\$	2.43	\$	1.20	
Key items, before tax:									
Restructuring, separation and other costs		-		0.02		0.02		0.04	
Unrealized (gains) losses on securities		(0.35)		0.49		(0.74)		0.42	
Environmental reserve adjustments		0.07		0.14		0.22		0.19	
Gain on acquisitions and divestitures		-		(0.12)		-		(0.12)	
Asset impairments		-		_		0.07		_	
Key items, before tax		(0.28)		0.53		(0.43)		0.53	
Tax effect of key items (a)		0.05		(0.12)		0.09		(0.12)	
Key items, after tax		(0.23)		0.41		(0.34)		0.41	
Tax specific key items:									
Restructuring and separation activity		-		0.17		-		0.17	
Valuation allowance		-		(0.07)		-		(0.07)	
Uncertain tax positions		(0.36)				(0.36)			
Tax specific key items (b)		(0.36)		0.10		(0.36)		0.10	
Total key items		(0.59)		0.51		(0.70)		0.51	
Adjusted diluted EPS from continuing operations (non-GAAP)	\$	1.09	\$	1.17	\$	1.73	\$	1.71	
Amortization expense adjustment (net of tax) (c)		0.34	-	0.33		0.67		0.66	
Adjusted diluted EPS from continuing operations (non-GAAP) excluding intangibles amortization expense	e \$	1.43	\$	1.50	\$	2.40	\$	2.37	

⁽a) Represents the tax effect of the key items that are previously identified above

-Restructuring and separation activity: inloudes the impact from company-wide restructuring activities. These adjustments related to various tax impacts including state tax costs, foreign tax costs and other tax account adjustments

-Uncertain tax positions: includes the impact from settlement of certain tax positions within various tax authorities.

(c) Amoritization expense adjustment (net of tax) tax rates were 20% for the three and six months ended March 31, 2023 and 2022.



⁽b) Represents key items resulting from tax-specific financial transactions, tax law changes or other matters that fall within the definition of tax-specific key items. These tax-graying the specific key items included the following:

